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bien



ICONIC
SURFACES

bien



Surface:

The most powerful architectural expression that defines the identity of space.

Combining advanced production technologies with a refined design approach, Bien brings a unique interpretation to ceramic surfaces. This technology—achievable only through highly specialized manufacturing capabilities—unites structure, light, and material expression in a seamless harmony.

Bien's 3D and 3D Plus surfaces are developed to enhance spatial depth and create a dynamic visual language. The interaction of relief, shadow, and reflection transforms each surface into a living composition that responds to its environment.

Designed to deliver both a visual and tactile experience, these surfaces add a sophisticated character to contemporary interior and exterior spaces while strengthening the architectural identity of the space.

bien



Yüzey:

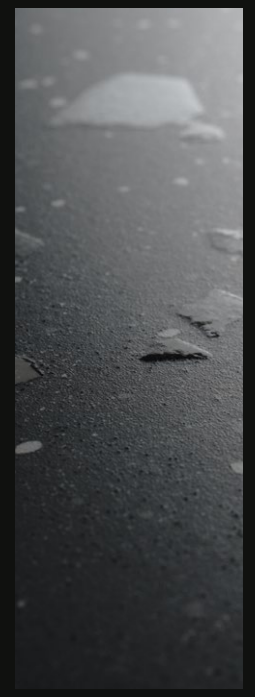
Mekanın kimliğini tanımlayan en güçlü mimari ifade

Gelişmiş üretim teknolojilerini rafine bir tasarım yaklaşımıyla bir araya getiren Bien, seramik yüzeylere özgün bir yorum kazandırır. Yalnızca yüksek uzmanlık gerektiren üretim kabiliyetleriyle mümkün olan bu teknoloji, yapı, ışık ve malzeme ifadesini kusursuz bir bütünlük içinde buluşturur.

Bien'in 3D ve 3D Plus yüzeyleri, mekanda derinlik etkisini güçlendirmek ve dinamik bir görsel dil oluşturmak üzere geliştirilmiştir. Kabartı, gölge ve yansımanın etkileşimi, her yüzeyi bulunduğu ortama tepki veren canlı bir kompozisyona dönüştürür. Hem görsel hem de dokunsal bir deneyim sunmak üzere tasarlanan bu yüzeyler, çağdaş iç ve dış mekanlara sofistike bir karakter katarken, mekanın mimari kimliğini de güçlendirir.

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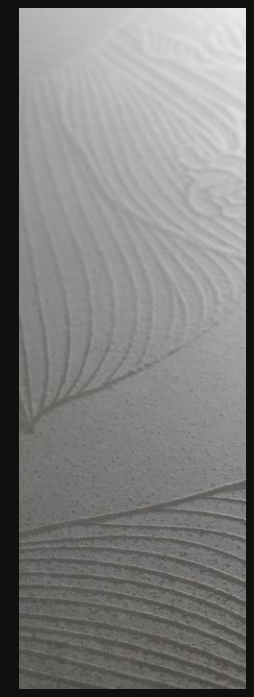
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CLAP
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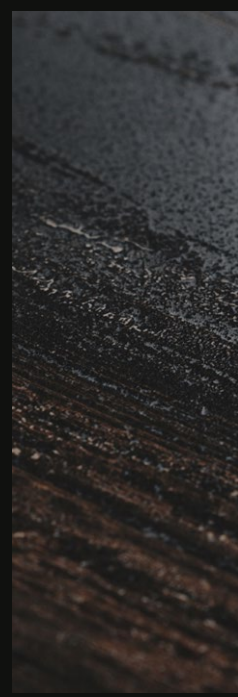
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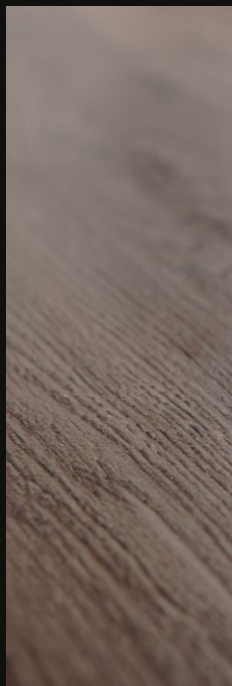
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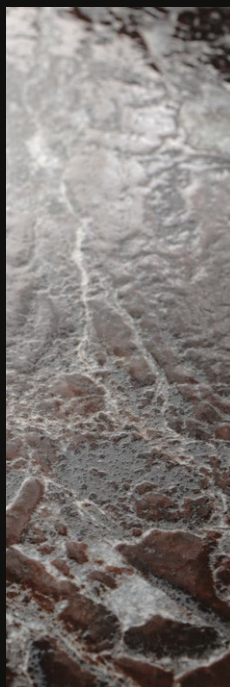
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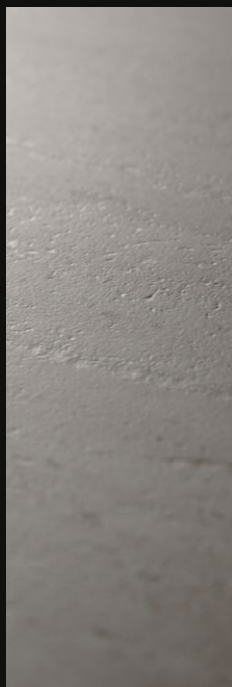
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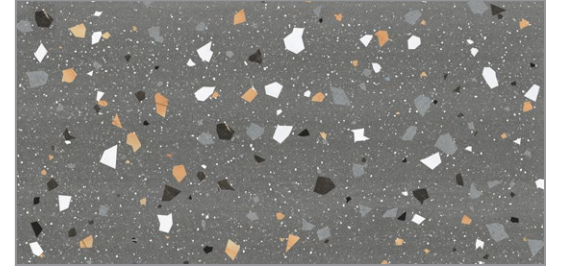
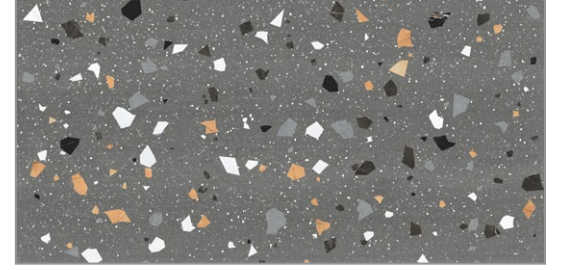
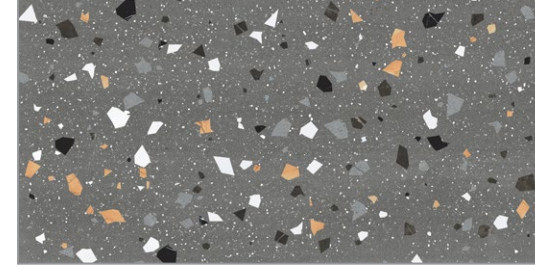
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CARNEY

60x120 - 3D PLUS
ANTHRACITE



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



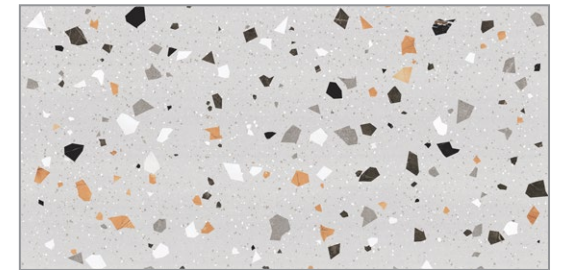
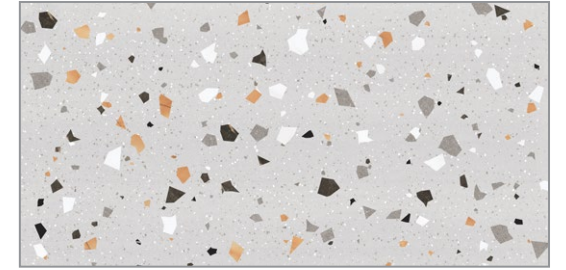
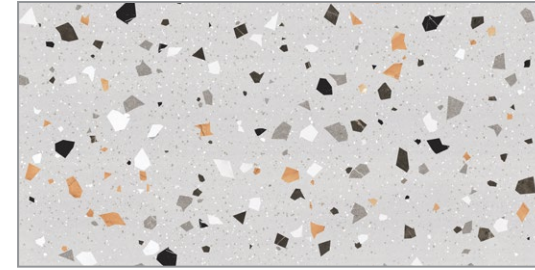
KOLAY
TEMİZLENİR
EASY CLEAN





CARNEY

60x120 - 3D PLUS
GREY



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE

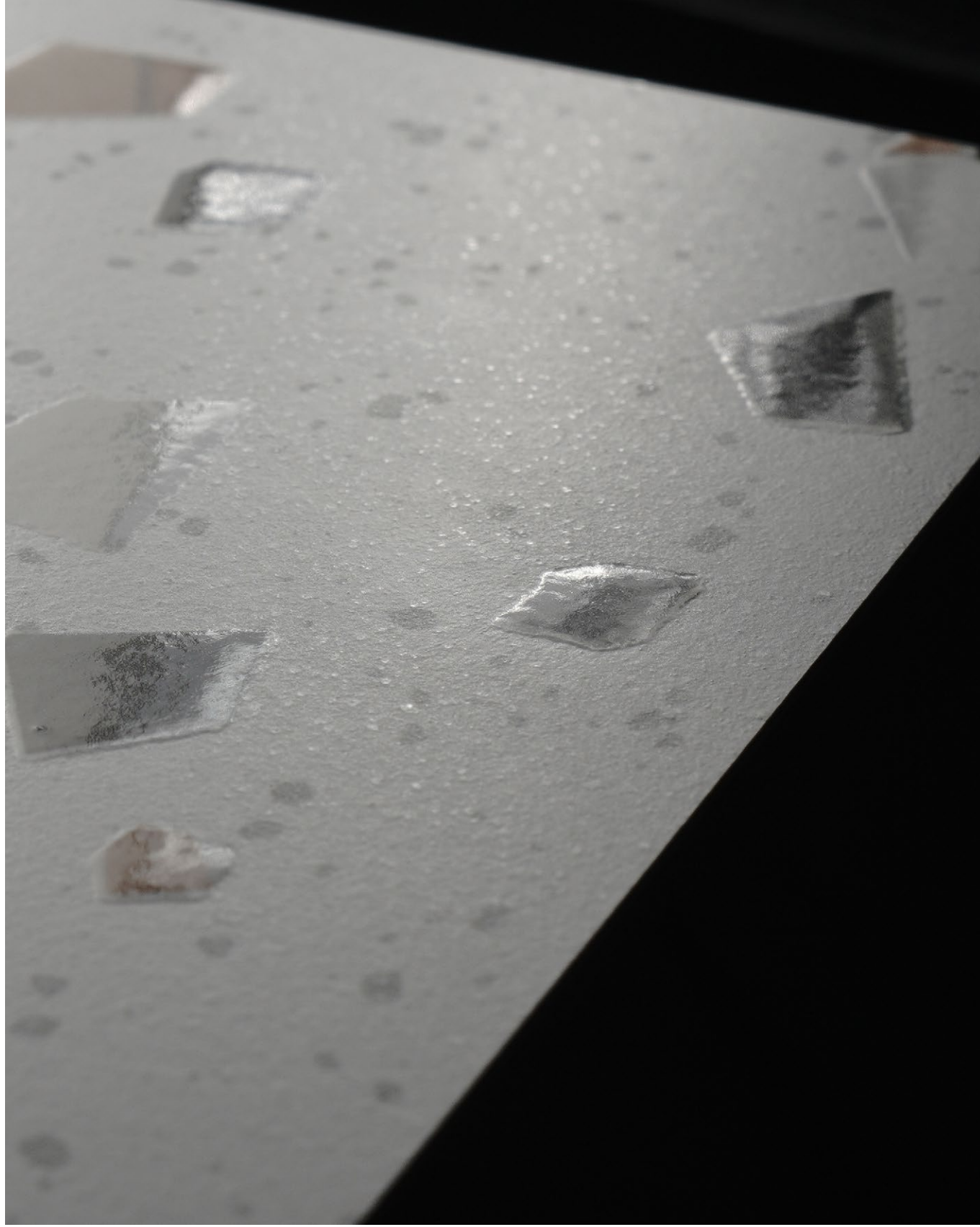


DONA
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FROST
RESISTANCE



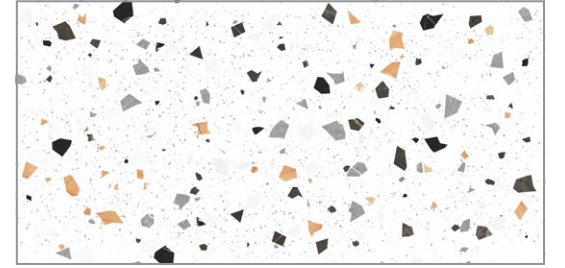
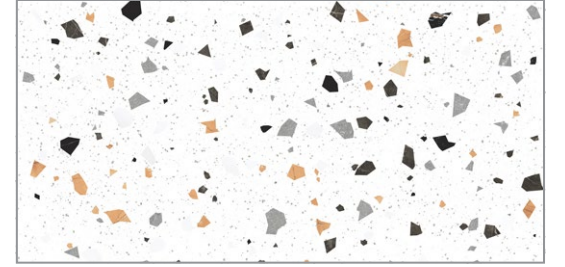
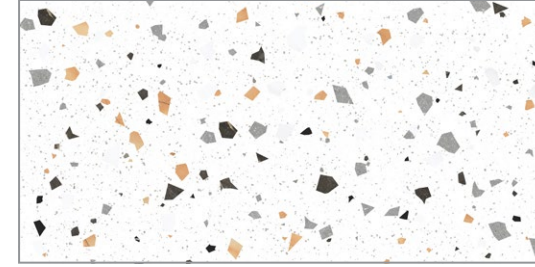
KOLAY
TEMİZLENİR
EASY CLEAN





CARNEY

60x120 - 3D PLUS
WHITE



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
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USAGE

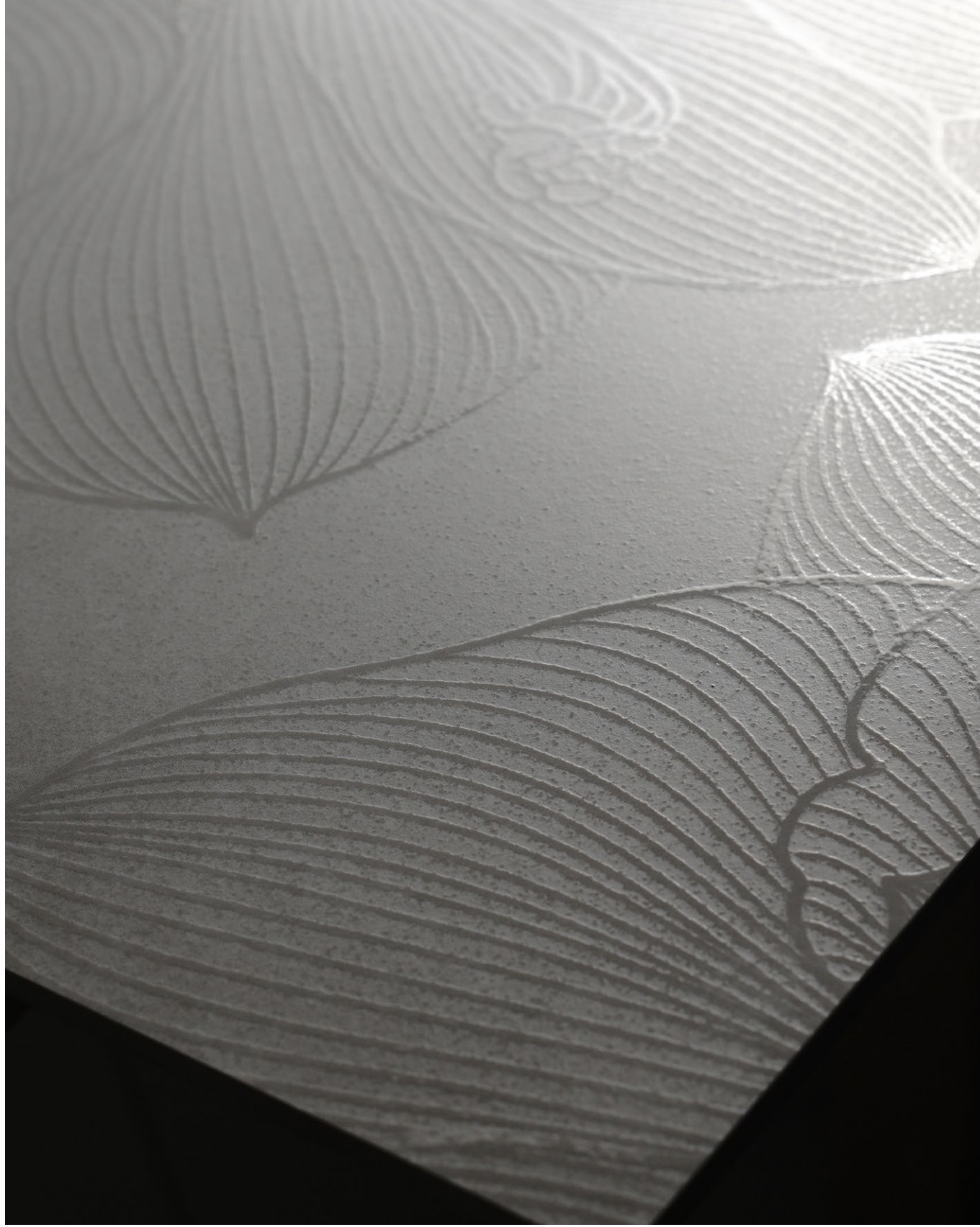


DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





CLAP

DECOFON - 60x120 - 3D PLUS



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



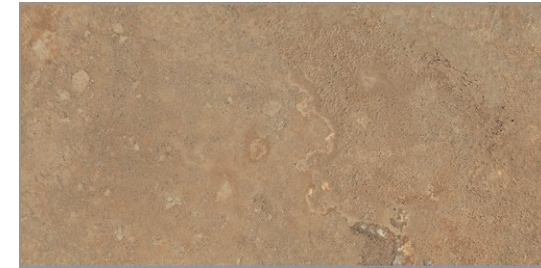
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EASY CLEAN





CORTEN

60x120 - 3D



bien



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE

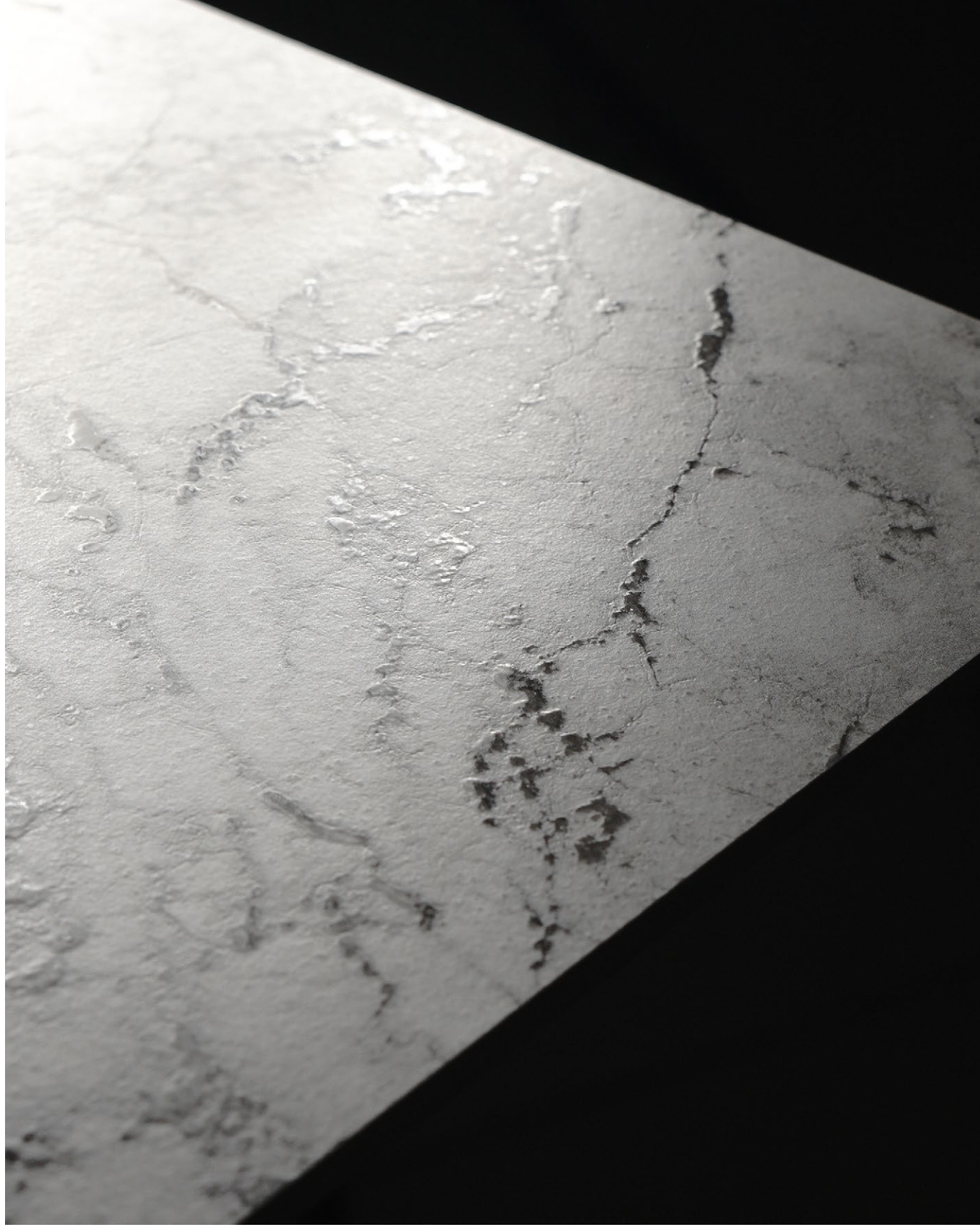


DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





INVISIBLE

60x120 - 3D PLUS



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



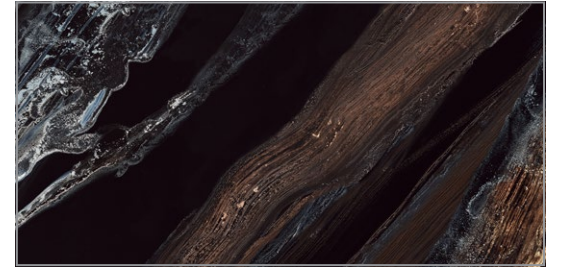
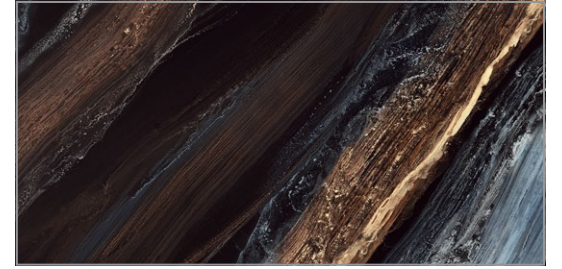
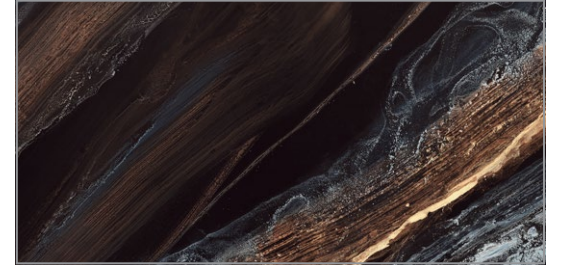
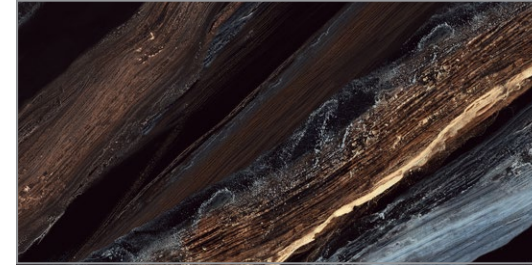
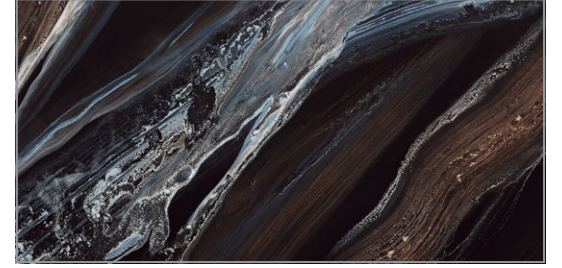
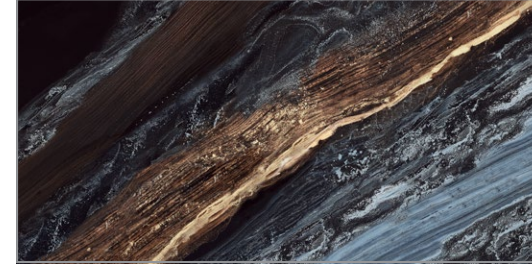
KOLAY
TEMİZLENİR
EASY CLEAN





KELVIN

60x120 - 3D PLUS



bien



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





MADIOLUX

60x120 - 3D



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
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DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





NORM

60x120 - 3D
CHERRY



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





NORM

60x120 - 3D
PINE



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



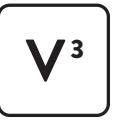
YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





OPTIMA

60x120 - 3D PLUS



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



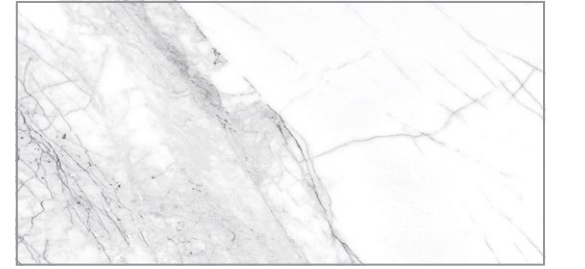
KOLAY
TEMİZLENİR
EASY CLEAN





RIGEL

60x120 - 3D



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE

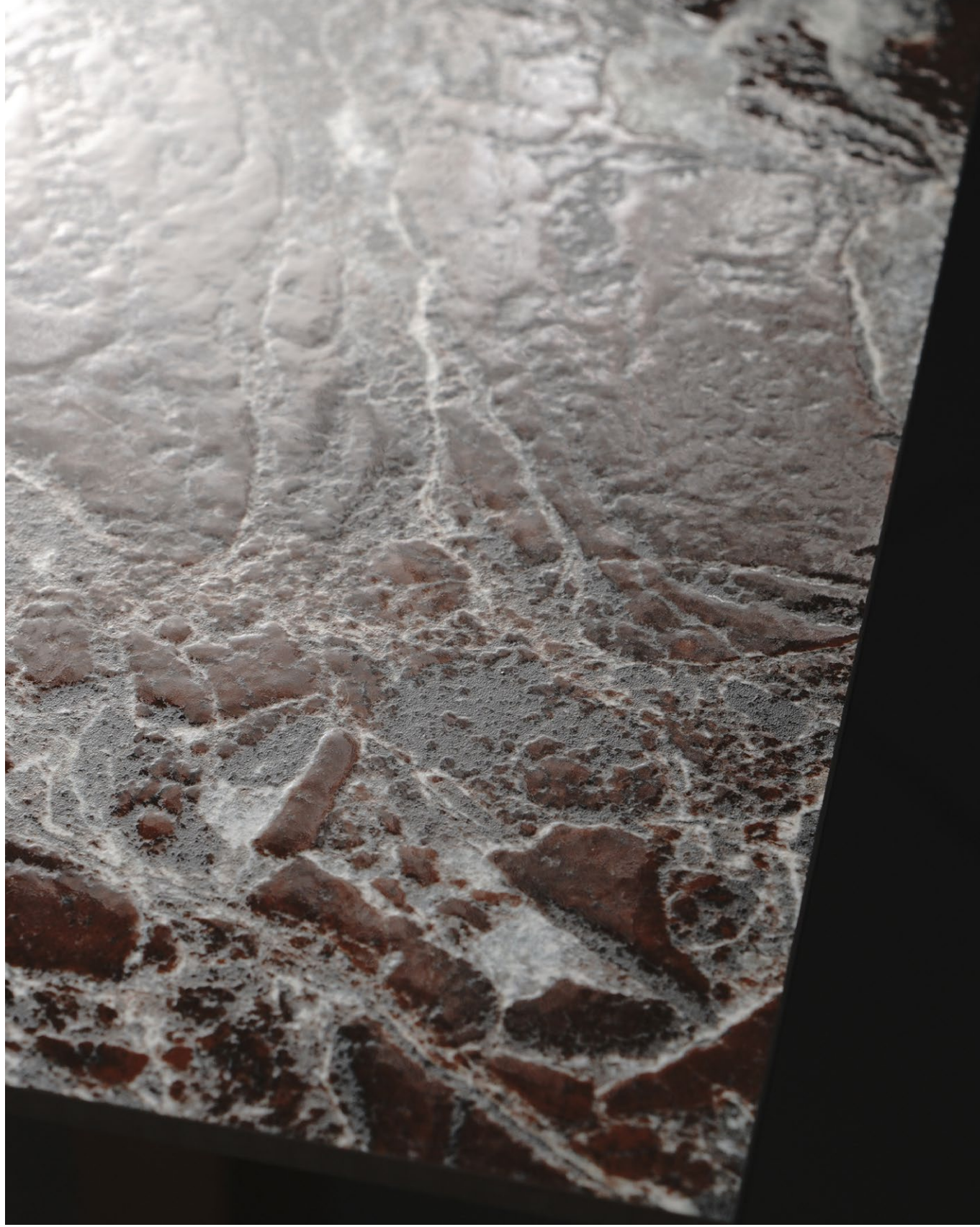


DONA
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RESISTANCE



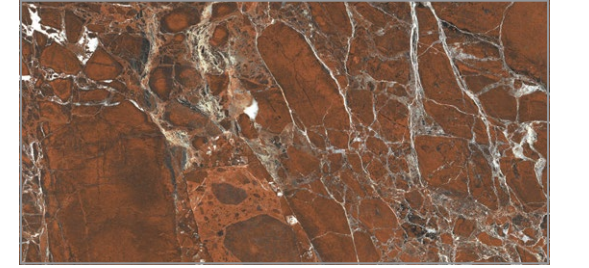
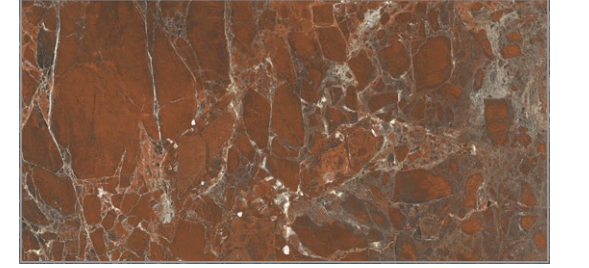
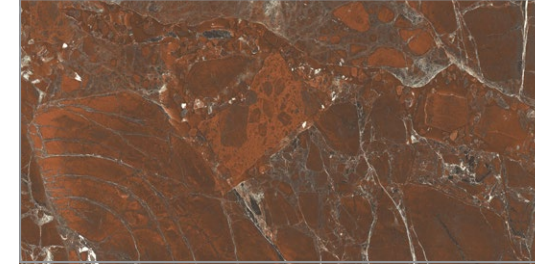
KOLAY
TEMİZLENİR
EASY CLEAN





SELENA

60x120 - 3D PLUS



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN



SERPEGIANTE

60x120 - 3D



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
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RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN



TEMPO

60x120 - 3D



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



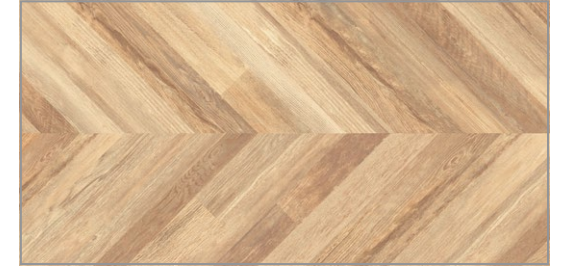
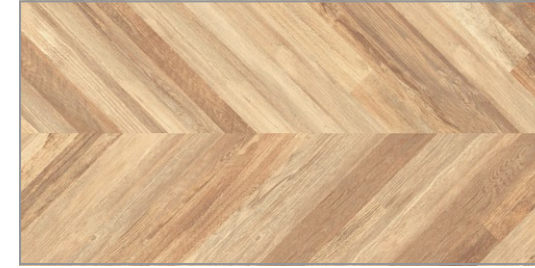
KOLAY
TEMİZLENİR
EASY CLEAN





TIMBER

60x120 - 3D



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN



TRAVERTEN

60x120 - 3D
BEIGE



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN





TRAVERTEN

60x120 - 3D
BONE



MAT
MATT



DUVAR
KULLANIMI
WALL USAGE



REKTİFİYELİ
RECTIFIED



YER
KULLANIMI
FLOOR
USAGE



DONA
DAYANIKLI
FROST
RESISTANCE



KOLAY
TEMİZLENİR
EASY CLEAN



TEKNİK ÖZELLİKLER

TECHNICAL SPECIALITIES

SIRLI PORSELENLER

GLAZED PORCELAINS

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Annex-G		TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective		TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	En fazla 0,5 %	En fazla 0,5 %		TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 1300 N	Min. 1300 N		TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N		TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	Min. 35 N/mm²	Min. 35 N/mm²		TS EN ISO 10545 - 4
ÇARPMA DAYANIMI IMPACT RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 5
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 11
DONA DAYANIM FROST RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 12
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3		TS EN ISO 10545 - 14
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB - HB	Üretici beyan eder / as declared		TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az sınıf B / Min. Class B	En az sınıf B / Min. Class B		TS EN ISO 10545 - 13
AŞINMA SINIFI ABRASION CLASS	En az II / Min. II	Üretici beyan eder / as declared		TS EN ISO 10545 - 7

SEMBOLLER

SYMBOLS

G	PARLAK GLOSSY	NON REC	REKTİFİYESİZ NON-RECTIFIED
M	MAT MATT		DUVAR KULLANIMI WALL USAGE
L	YARI PARLAK LAPPATO		YER KULLANIMI FLOOR USAGE
FL	TAM PARLAK FULL LAPPATO		DONA DAYANIKLI FROST RESISTANCE
REC	REKTİFİYELİ RECTIFIED		KOLAY TEMİZLENİR EASY CLEAN

GÖRÜNÜM FARKLILIKLARI DERECELERİ

SHADE VARIATION

v¹	AYNI GÖRÜNÜM UNIFORM APPEARANCE	v²	HAFİF FARKLILIK SLIGHT VARIATION	v³	ÖNEMLİ FARKLILIK MODERATE VARIATION
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CTDA değeri olan aynı üretim partisindeki karoların, görünüm farklılıklarını (doku, renk, ton ve motif bakımından) ifade eden teknik özellikler, dört farklı kriterde değerlendirilir.

The color shade or shades of all tiles vary to some degree from piece to piece, for each single production. At least several pieces from the same production should be reviewed whenever possible to determine acceptable color shade variations. Any questions or concerns about your tile selection should be clarified prior to installation.

SERTİFİKALAR

CERTIFICATION



TSE
ÇİFT YILDIZ KRİTERİNE UYGUNLUK BELGESİ
TSI CERTIFICATE OF CONFORMITY TO DOUBLE STAR CRITERIA



EN 14411
TÜRK STANDARTLARINA UYGUNLUK BELGESİ
TURKISH STANDARD FOR CERAMIC TILES



ISO 9001
KALİTE YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF QUALITY MANAGEMENT SYSTEMS



ISO 45001
İŞ SAĞLIĞI VE GÜVENLİĞİ YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEMS



ISO 14001
ÇEVRE YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF ENVIRONMENTAL MANAGEMENT SYSTEMS



ISO 27001
BİLGİ GÜVENLİĞİ YÖNETİM SİSTEMLERİ BELGESİ
INFORMATION SECURITY MANAGEMENT SYSTEMS



ISO 50001
ENERJİ YÖNETİM SİSTEMLERİ BELGESİ
ENERGY MANAGEMENT SYSTEMS



CE
CE UYGUNLUK BEYANI
DECLARATION OF PERFORMANCE



AEO
YETKİLENDİRİLMİŞ YÜKÜMLÜLÜK STATÜSÜ SERTİFİKASI
AUTHORISED ECONOMIC OPERATOR CERTIFICATE



GREENGUARD
DÜŞÜK KİMYASAL EMİSYON SERTİFİKASI
PRODUCT CERTIFIED FOR LOW CHEMICAL EMISSIONS - GOLD



SASO ISO 13006/2018



UPEC

GENEL MERKEZ & İHRACAT

HEADQUARTERS & EXPORT

BİEN YAPI ÜRÜNLERİ SAN. TURİZM VE TİC. A.Ş.

Acıbadem Mahallesi Gömeç Sokak No: 39 Kadıköy / İstanbul
T: +90 216 614 10 60 (Pbx) F: +90 216 614 10 85
info@bienseramik.com.tr | www.bienseramik.com.tr

BİLECİK 1. FABRİKA / BİLECİK 1st FACTORY

Pelitözü Köyü, Ayazma Sokak No: 57 Merkez / Bilecik
T: +90 228 214 80 00 (Pbx) F: +90 228 216 01 81

BİLECİK 2. FABRİKA / BİLECİK 2nd FACTORY

Hürriyet 2. OSB Mahallesi, 10. Cadde No: 6/1 Merkez / Bilecik
T: +90 228 214 80 00 (Pbx) F: +90 228 216 01 81

BOZÜYÜK FABRİKA / BOZÜYÜK FACTORY

Seramik Caddesi, 11400 Bozüyük / Bilecik
T: +90 228 314 02 00 (Pbx) F: +90 228 314 02 10

İHRACAT YÖNETİMİ

EXPORT MANAGEMENT

export@bienseramik.com.tr
T: +90 216 614 10 60

BÖLGE MÜDÜRLÜKLERİ / REGIONAL OFFICE

Adana Bölge	:	0538 865 72 28
Ankara / İç Anadolu Bölge	:	0532 471 58 34
Antalya / Akdeniz Bölge	:	0531 371 17 20
Bursa / Güney Marmara Bölge	:	0530 344 35 09
Diyarbakır / Güneydoğu Anadolu Bölge	:	0533 475 86 73
İstanbul Anadolu ve Batı Karadeniz Bölge	:	0536 645 03 16
İstanbul Avrupa ve Trakya Bölge	:	0530 549 17 39
İzmir / Ege Bölge	:	0535 490 82 19
	:	0530 919 95 45
Kayseri / İç Anadolu Bölge	:	0530 179 21 85
Samsun / Karadeniz Bölge	:	0530 179 21 86
Trabzon / Doğu Karadeniz Bölge	:	0532 367 64 17

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